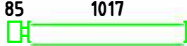
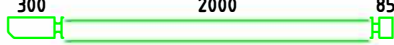
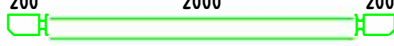
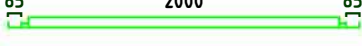
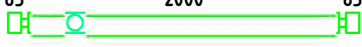
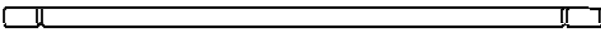
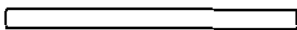
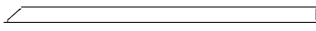
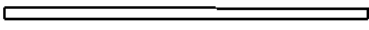
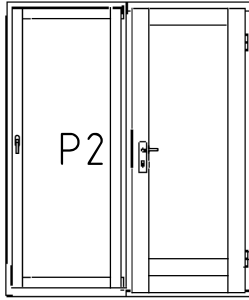
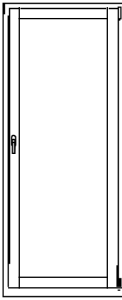
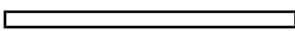
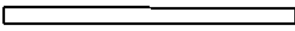
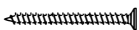




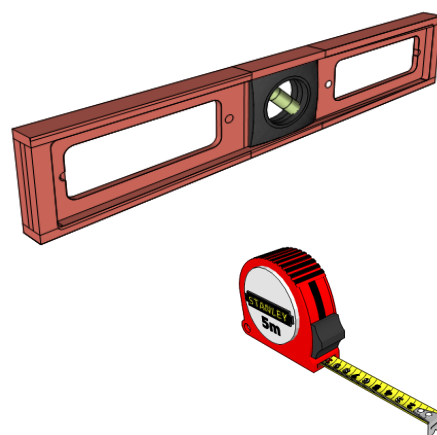
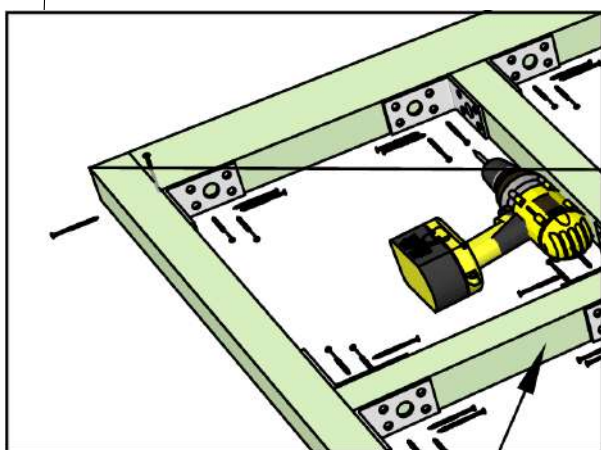
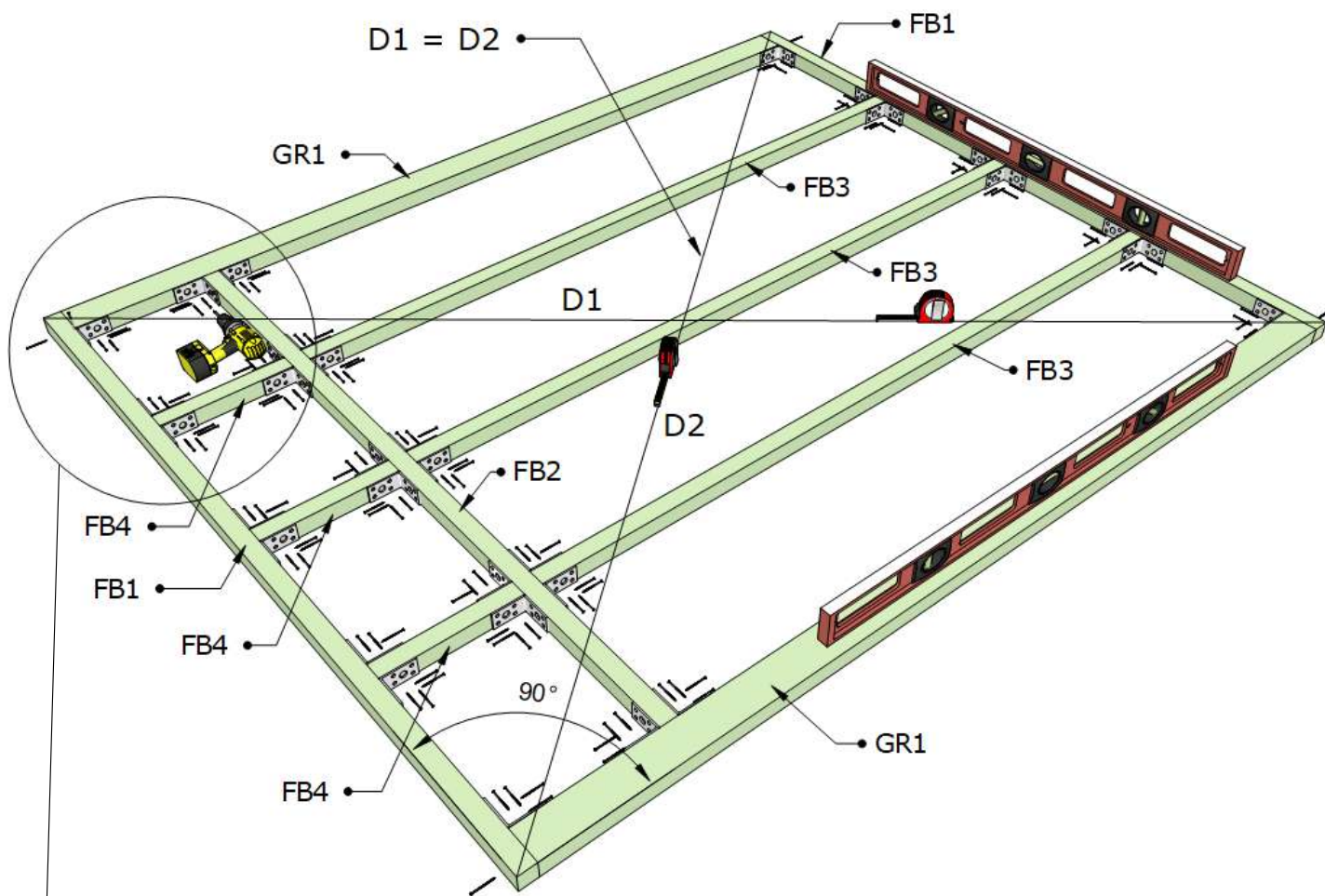
- Read the entire manual before assembly.
- Get the tools you need.

April 2023

Pos	Drawing Model G4 Outdoor Sauna	Quantity	Profil (mm)	Lenght (mm)
001		1	45x130	1147
002		1	45x130	338
003		14	45x130	1147
004		14	45x130	338
005		2	45x130	2475
006		2	45x130	2475
007		2	45x58	459
008		2	45x130	1545
009		2	45x129	1011
010		1	45x130	2260
011		30	45x130	2260
012		2	45x65	338
013		28	45x130	338
014		1	45x130	2260
015		2	45x130	2490
016		1	45x65	2260
017		1	45x130	2260
GR1	 GROUNDFRAME	2	90x45	2380
FB1	 FLOORBEAMS	2	45x45	2070
FB3	 FLOORBEAMS	3	45x45	1990
FB2	 FLOORBEAMS	1	45x45	1890
FB4	 FLOORBEAMS	3	45x45	345
PR1	 Purlins	1	70x170	2490
	WINDOW 765x1900	2		
	DOOR 800x1900	1		

Model G4 Outdoor Sauna					45x130 mm		
POS	ST. B H L						
FB/GR	According to Spec					LAGERHOLZ	
F1	4m ²	28		1995		TERRACE FLOOR BOARDS	
F2	0.84m ²	28		2090		TERRACE FLOOR BOARDS	
PR1	1	70	170	2490		PURLINS	
RB1	7,3m ²	20		2913		ROOF BOARDS (1341 mm + 1572 mm)	
R1	2	20	140	2530		FRONTBOARD	
R2	4	20	140	1550		GABLEBOARD	
R3	2	45	45	2490		FRONTBOARD FIXING	
SK	2	45	65			HAMMER BLOCK	
DR1	1	800	1900	P2  P2 P3  P2			
WN1	1	765	1900				
WN2	1	765	1900				
P1	9m	20	40			FLOOR STRIPS	
P2	6+6	20	90	1880		INT, EXT SLATS DR1, WN1, WN2	
P3	1+1	20	90	1065		INT, EXT SLATS WN2	
	1+1						VENTILATION COVER
 							
		Groundframe			20		
		Groundframe			120		
		First row of wall logs			12		
		Floorboards			130		
		Floor edge trims			15		
		Roofboards			95		
		Frontboard, Gableboard, Frontboard fixing			50		
		Purlins			2		
		Window and door slats			80		

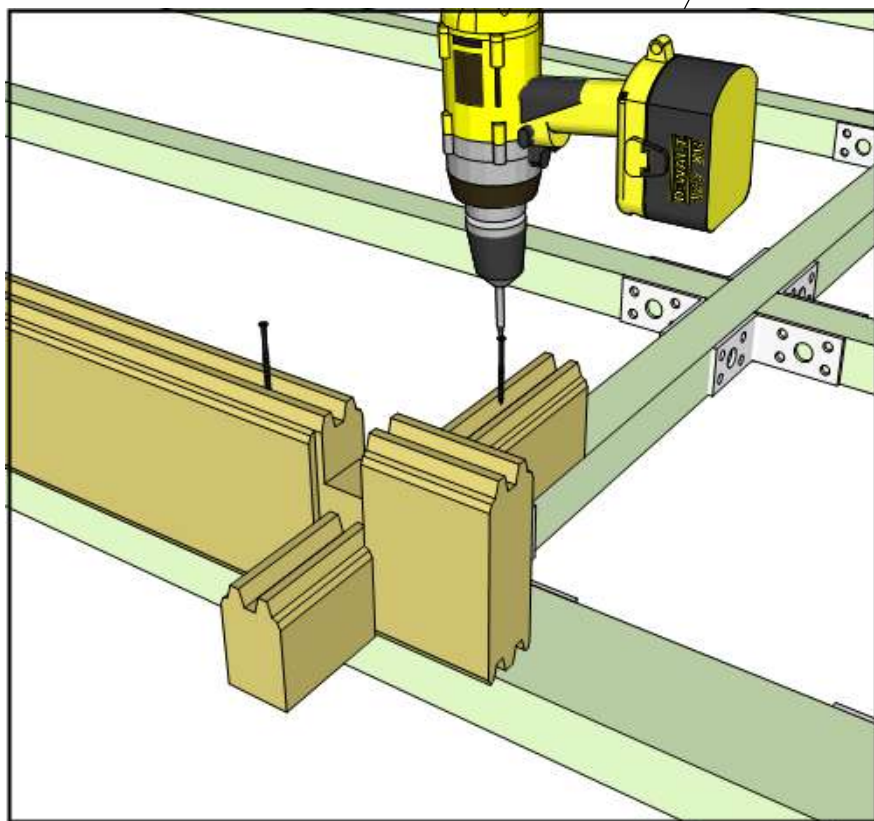
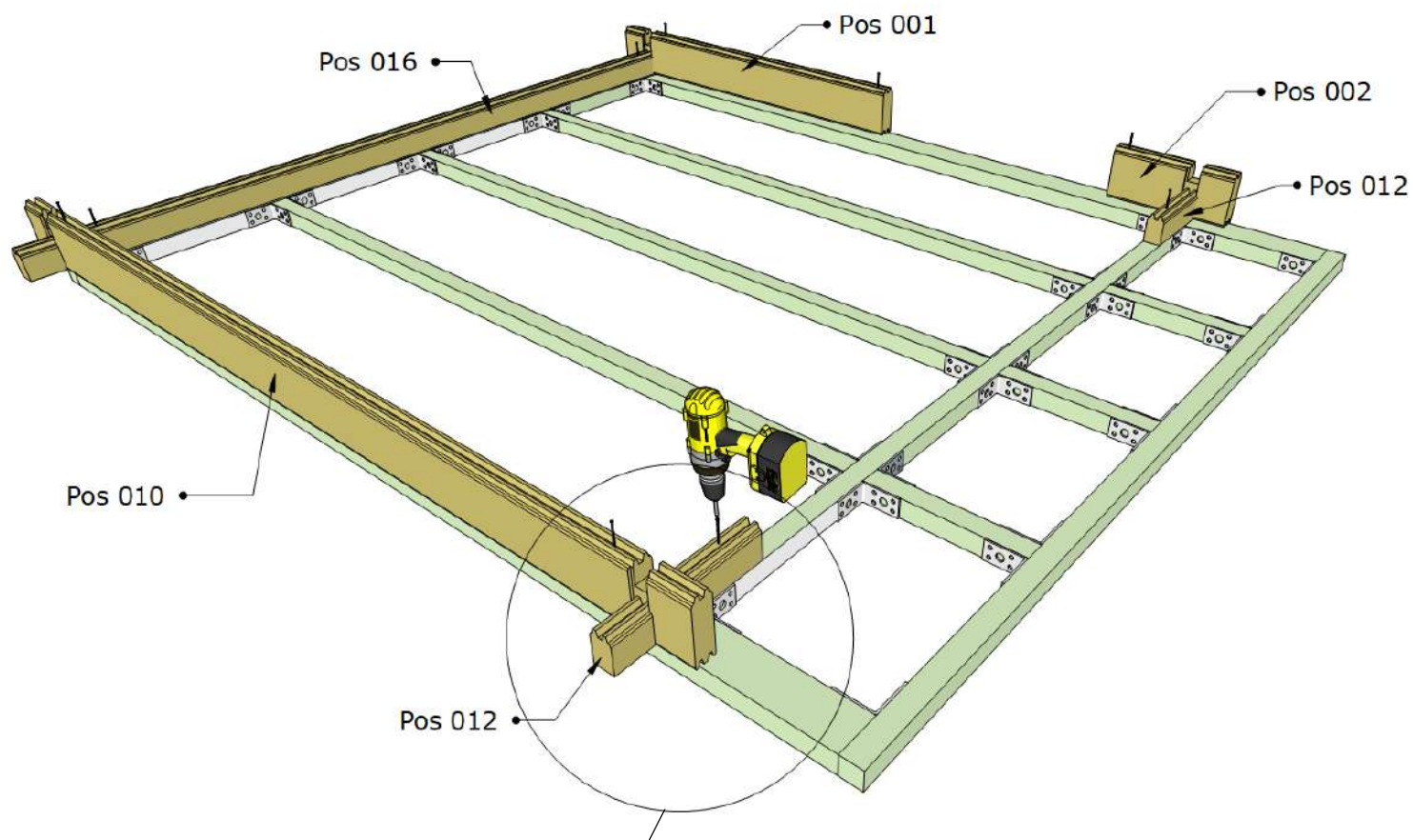
- Fasten the base frame with screws. If possible, fasten the base frame to the Foundation
- Diagonals must be of the same lengths.
- Drill holes before screws.



Use waterlevel and measuring tape

1 Groundframe

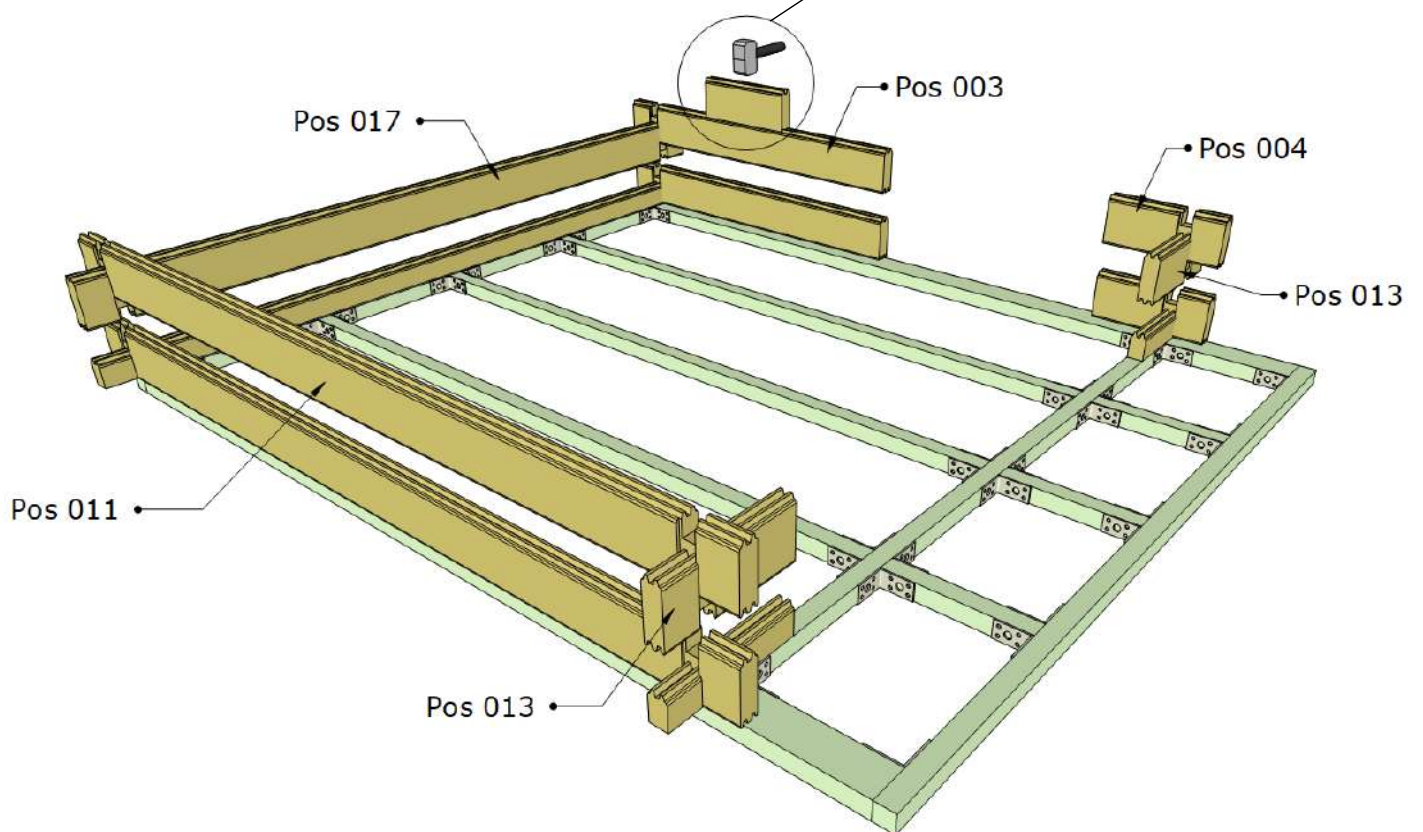
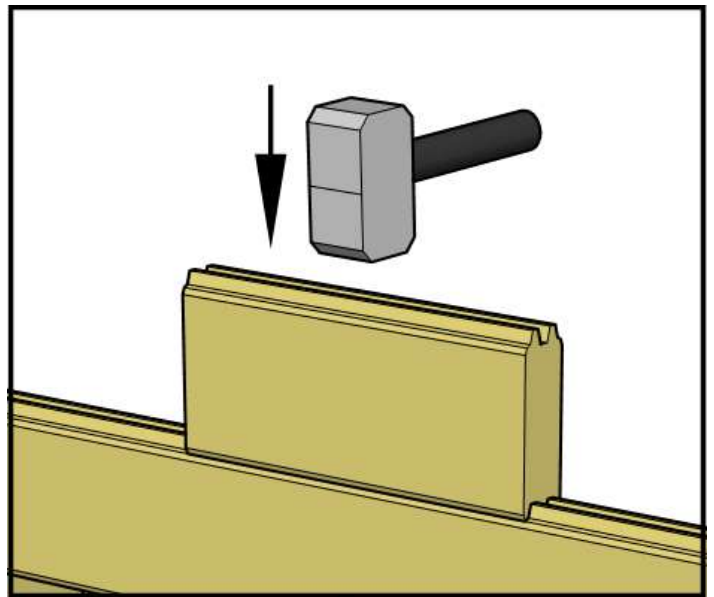
- The wall plank must be 10 mm above the edge of the base frame.
- The first wall plank row must be fixed with screws to the base frame.



2

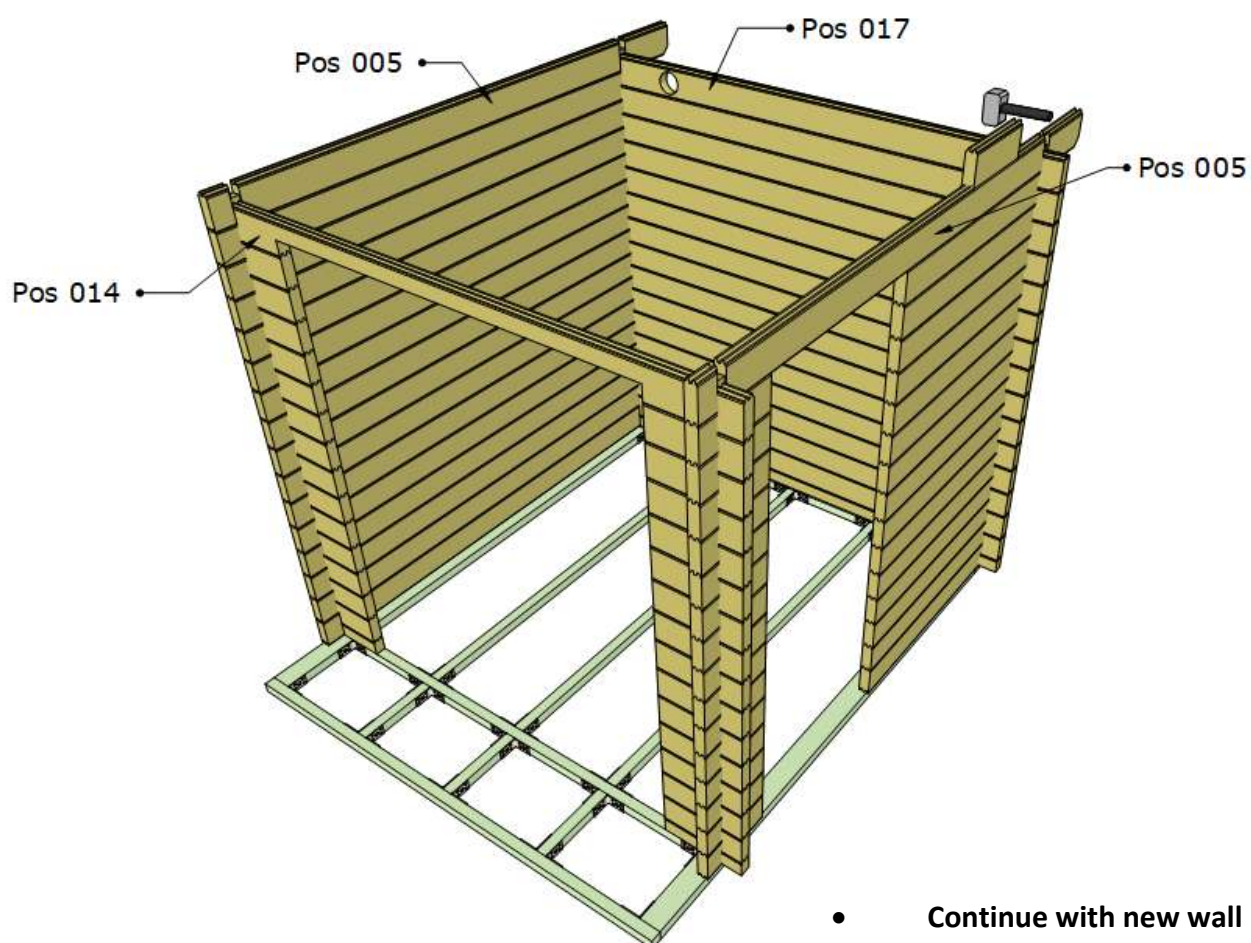
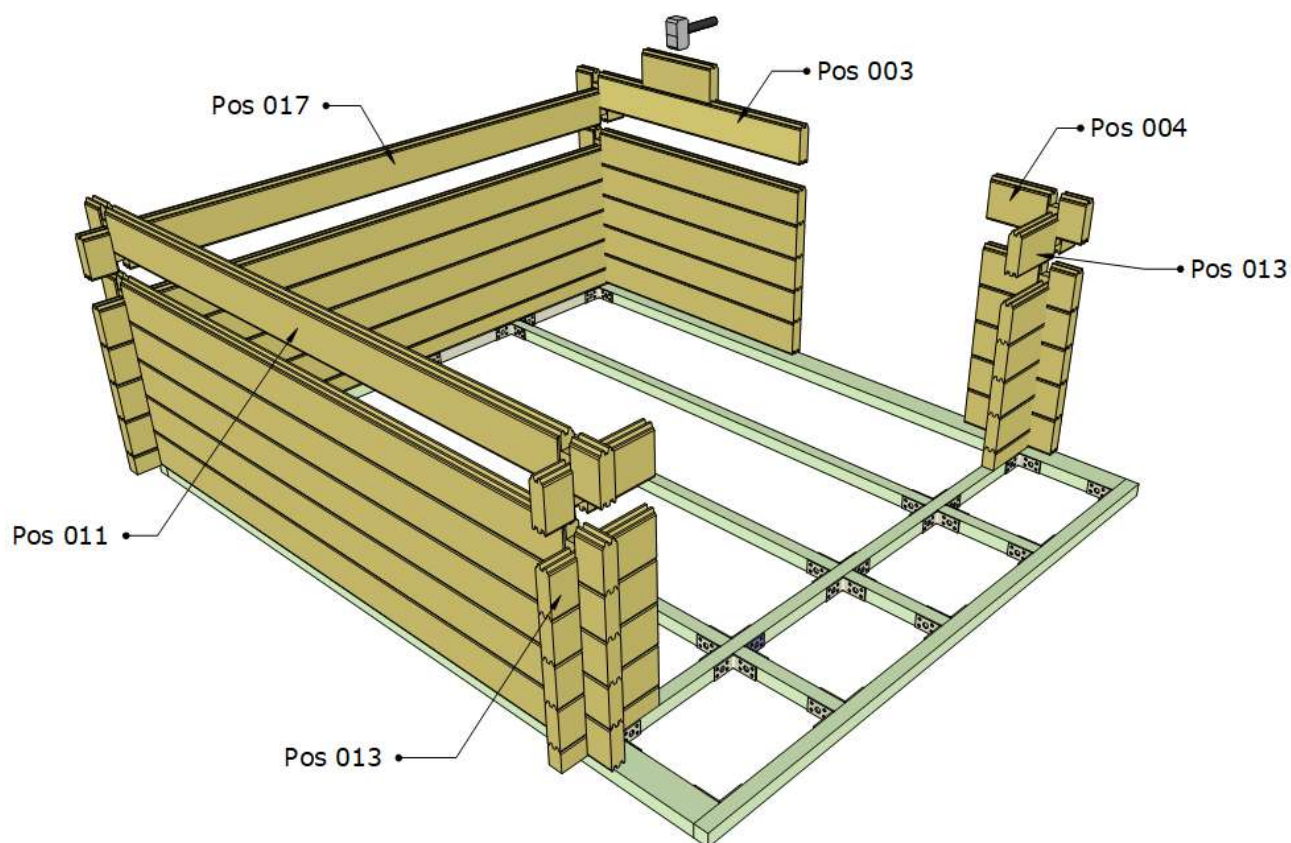
First wall row

- Use hammer and hammer block.



3 Installing walls

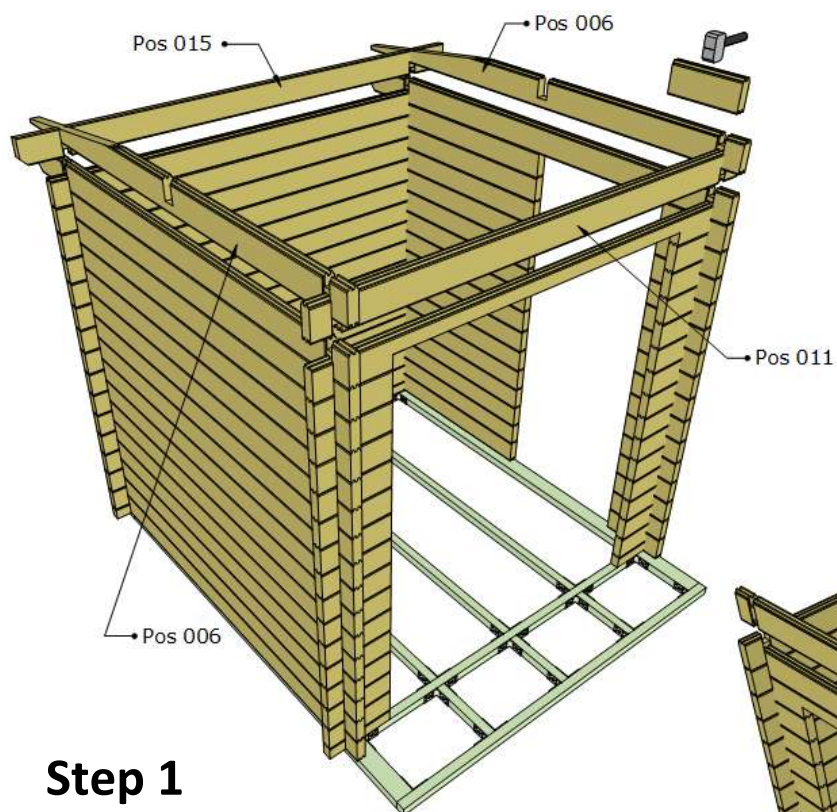
- Use hammer and hammer block.
- Install the positions below completely.



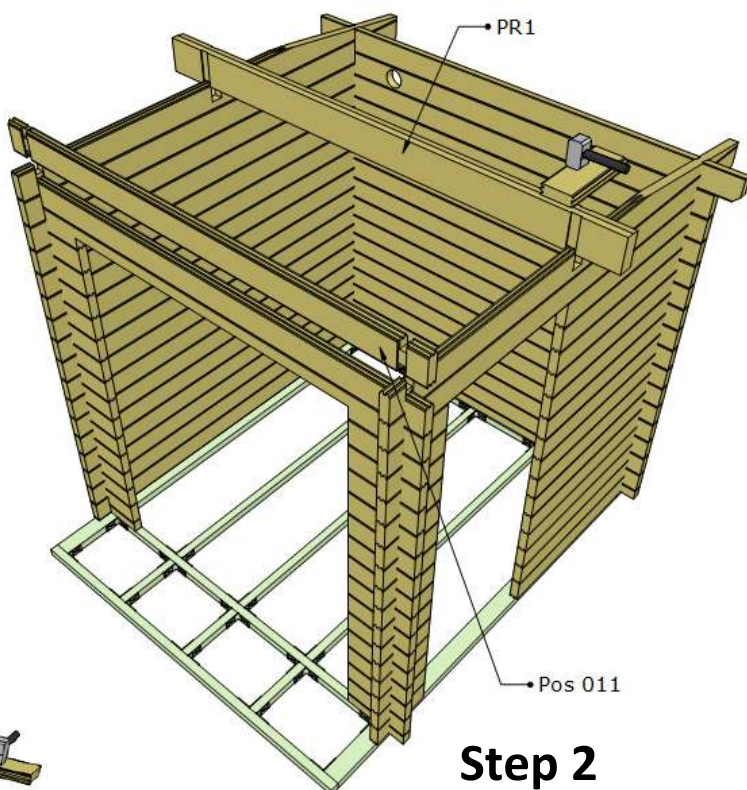
- Continue with new wall details.

4 Installing walls

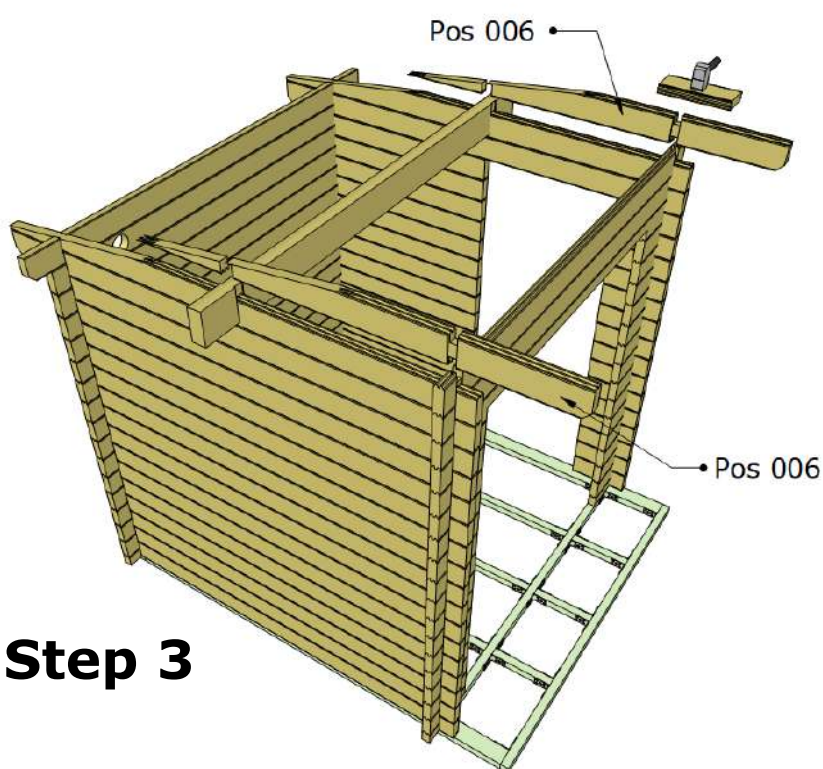
- Use hammer and hammer block.



Step 1

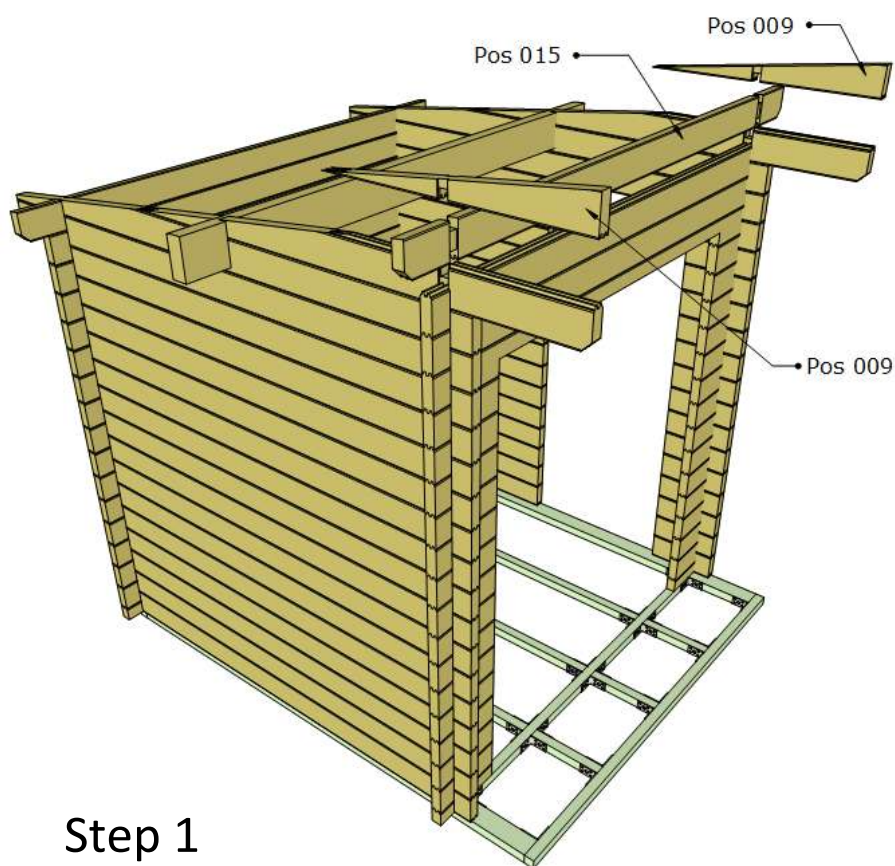


Step 2

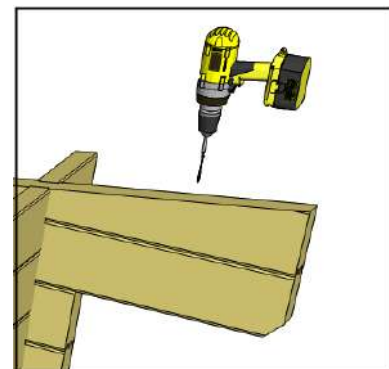


Step 3

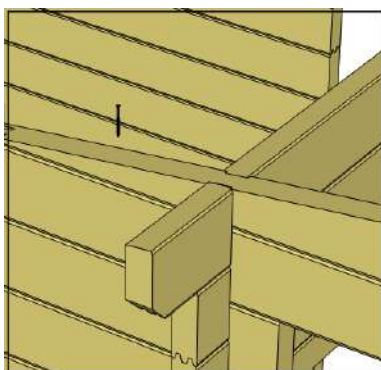
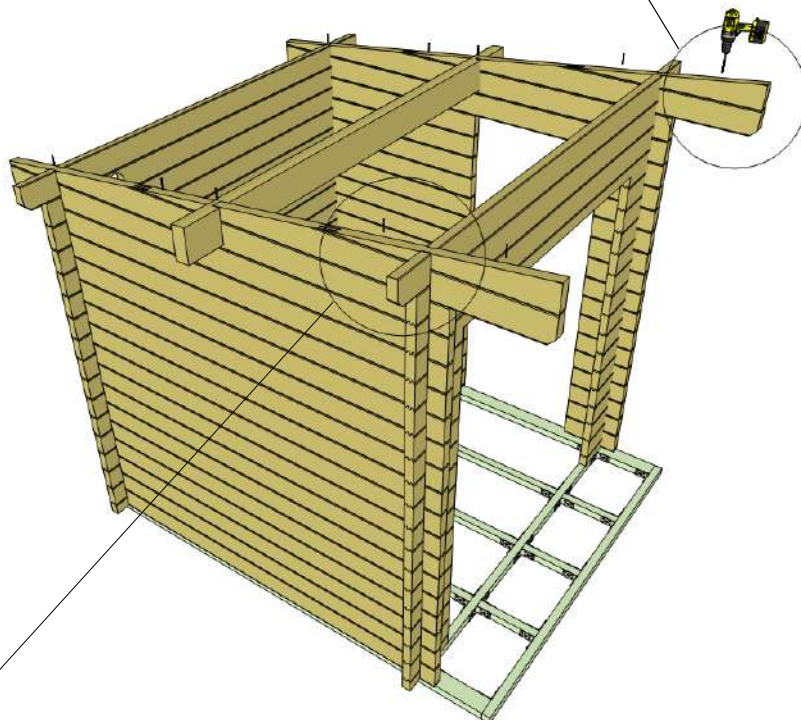
- Use hammer and hammer block.



Step 1

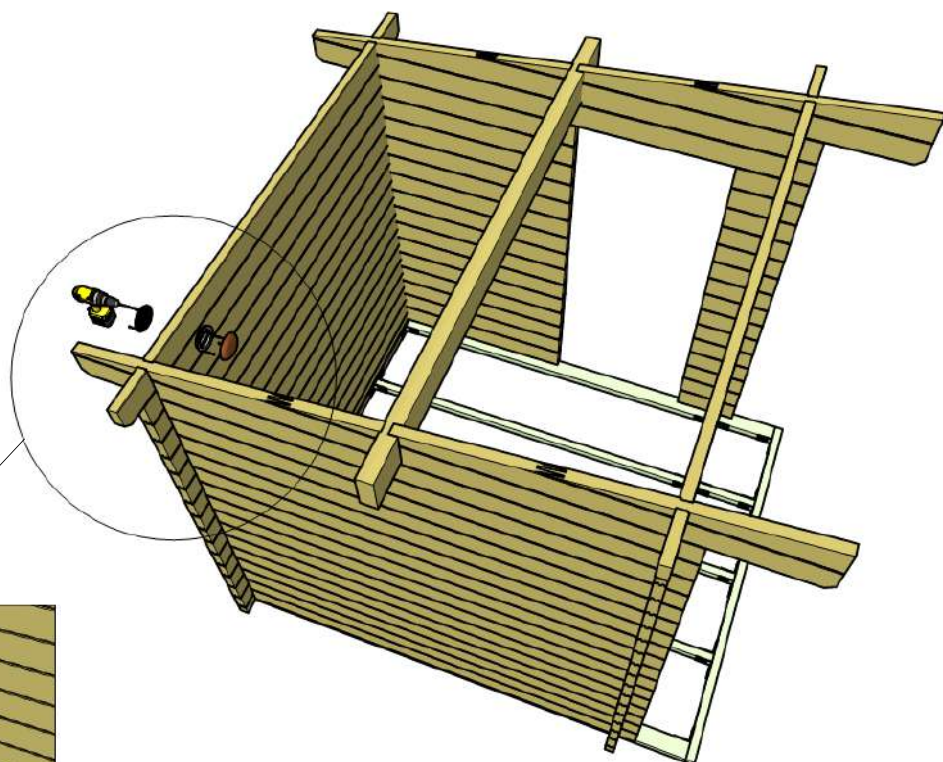


Step 2

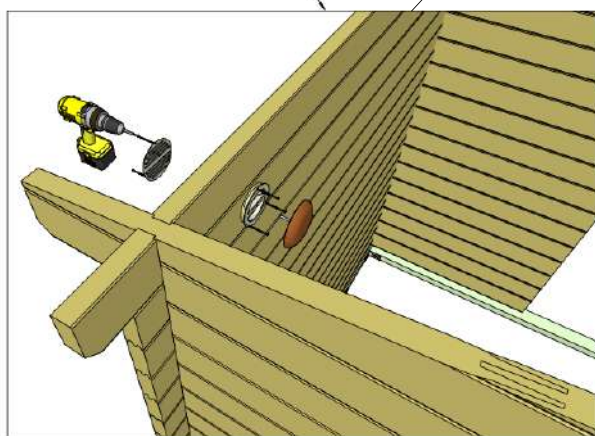


- Fasten the purlins with screws. Make sure the upper side of the purlins is oblate. If necessary, adjust the tapping of the purlins.
- Fasten the gable parts with screws.

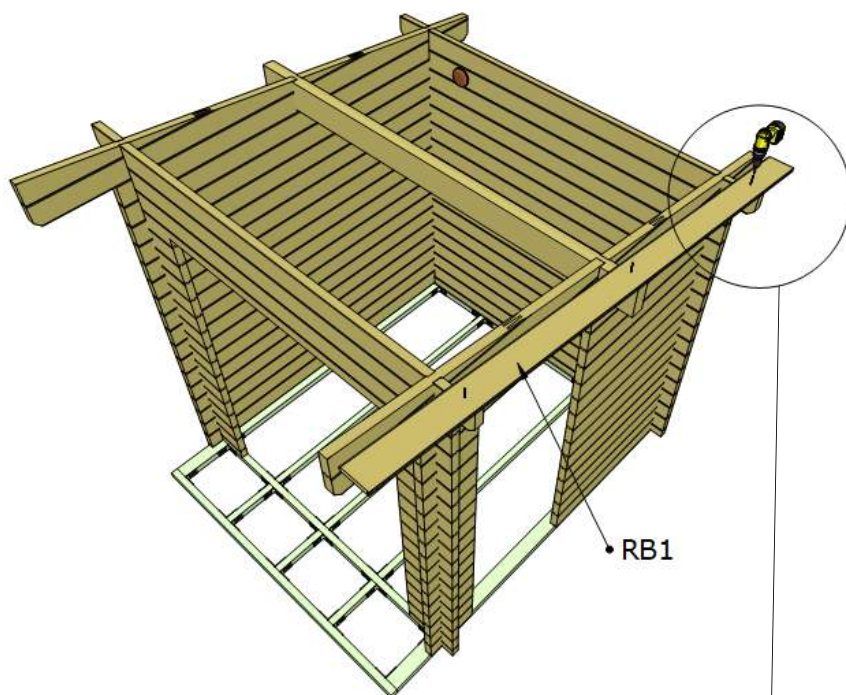
- Install the ventilation grill in the back wall.



Ventilation grill details.
Install the wooden part
inside the room

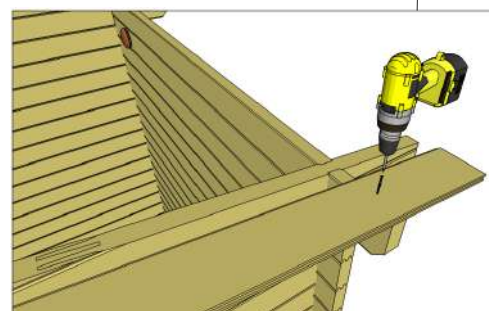


Step 1

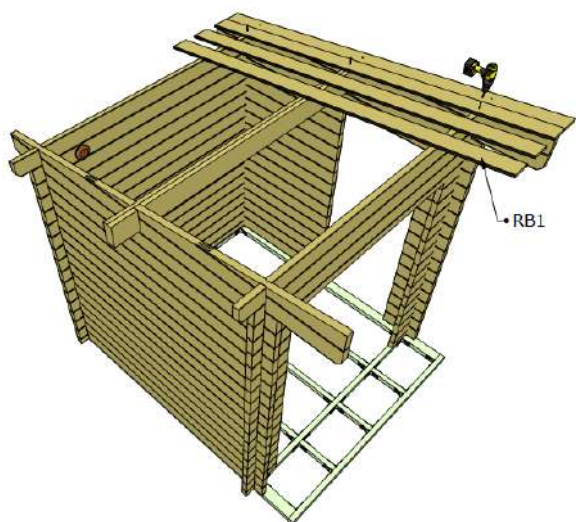


Step 2

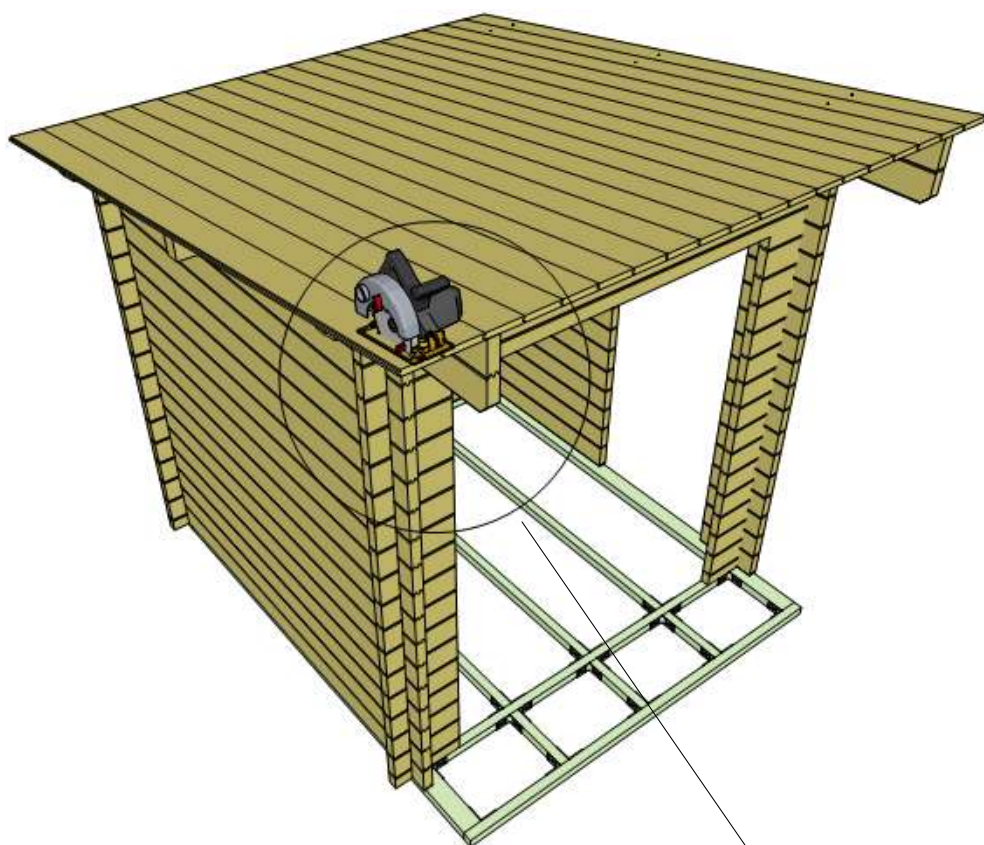
- Fasten the roof boards with screws. Start with the groove edge on the board.



- Complete the installation of parts RB1

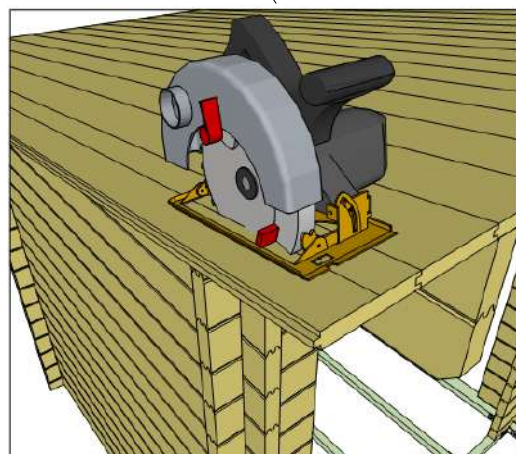


Step 1

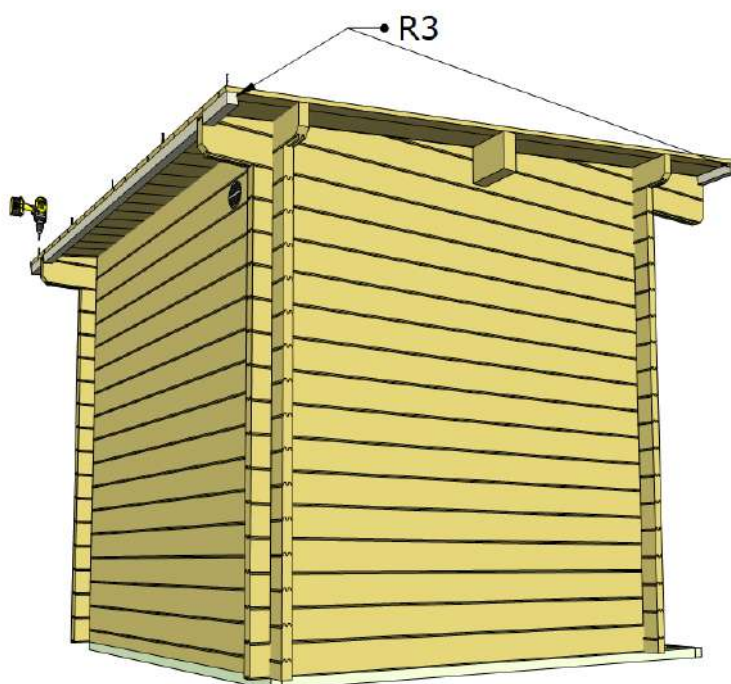
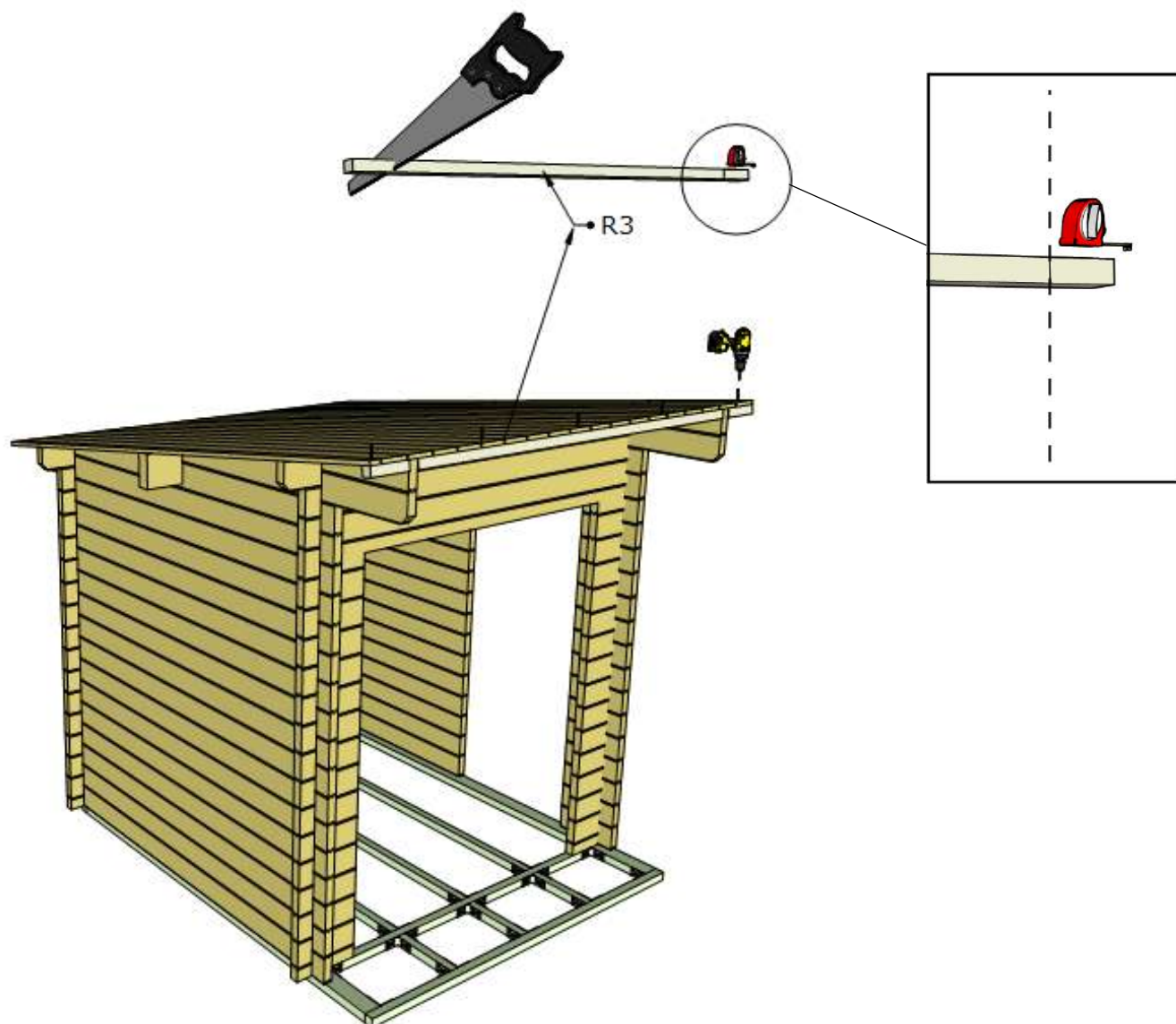


Step 2

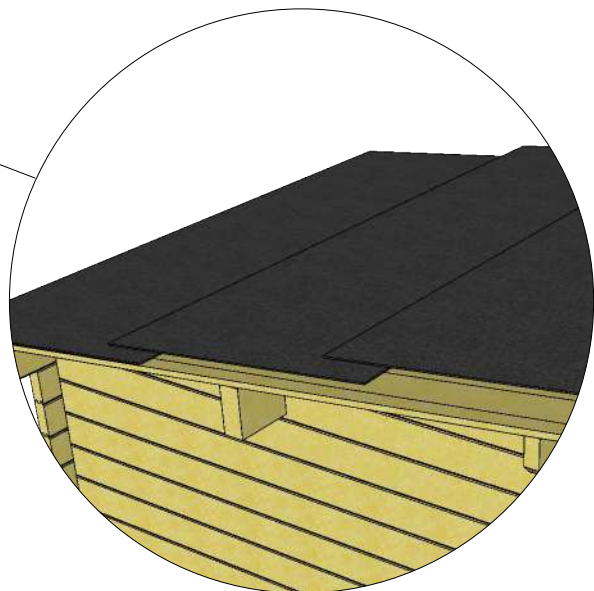
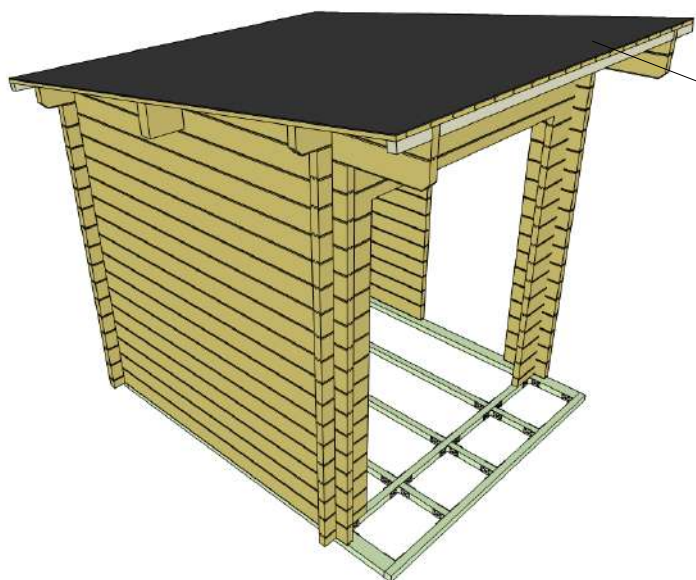
- Cut the last roof board to the correct width. The edge must be aligned with the wall plank and the purlins.



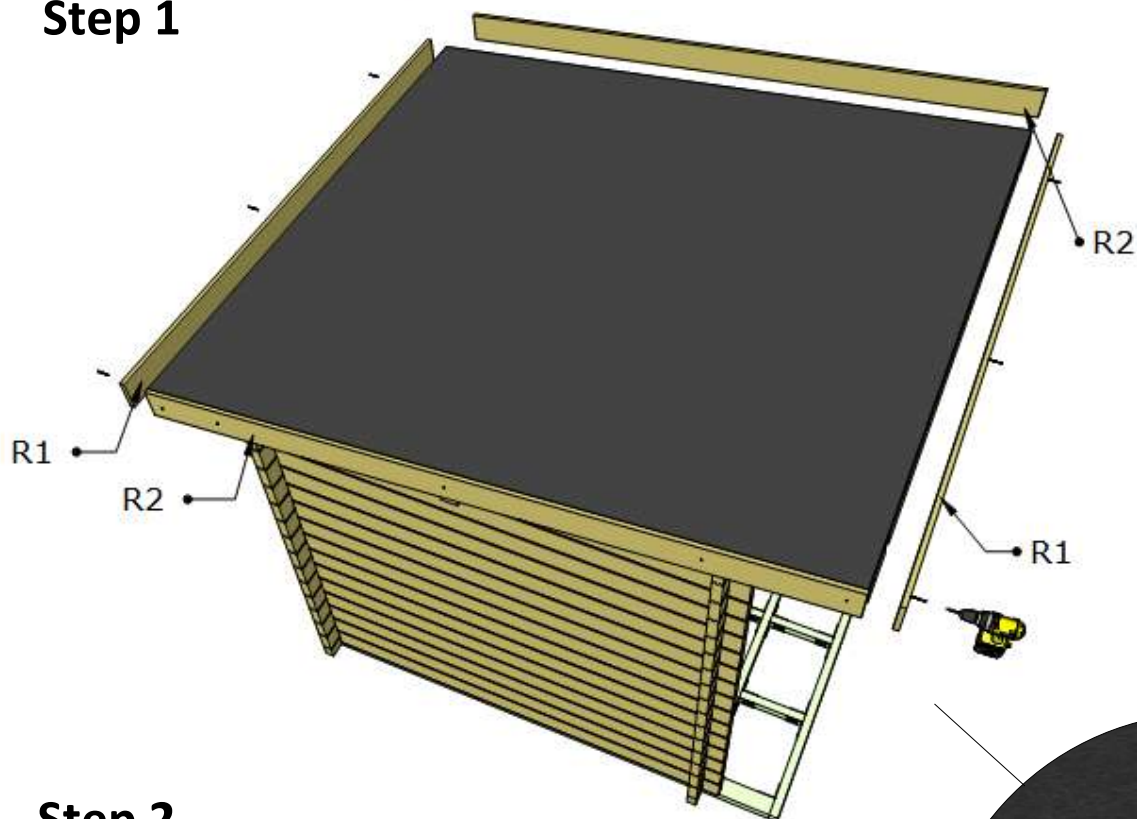
- Cut correct lengths and fasten frontboards fixing with screws.



- Install roof shingles, use small nails.

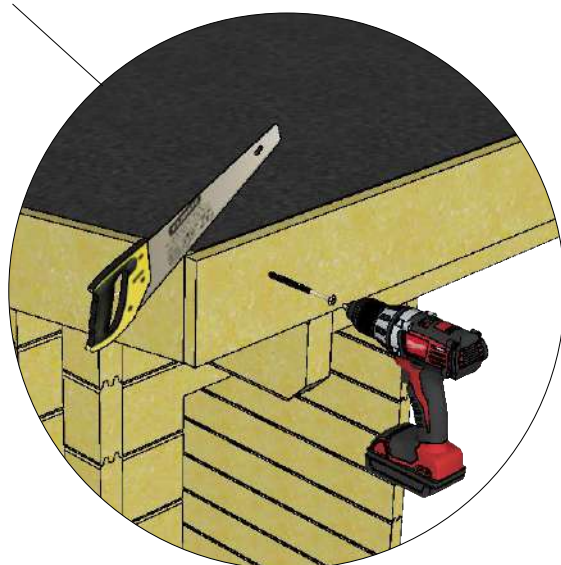


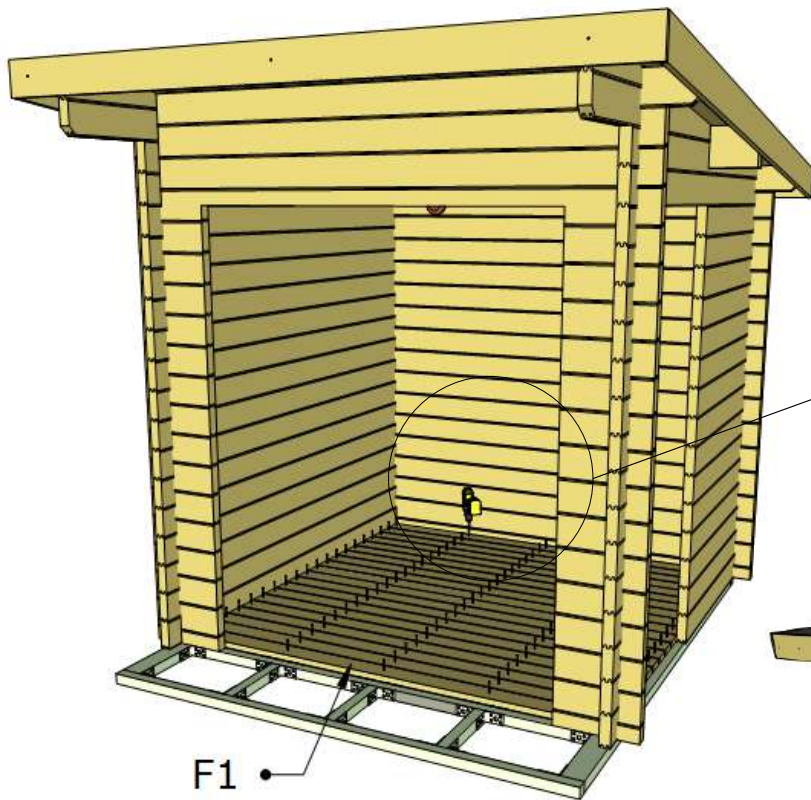
Step 1



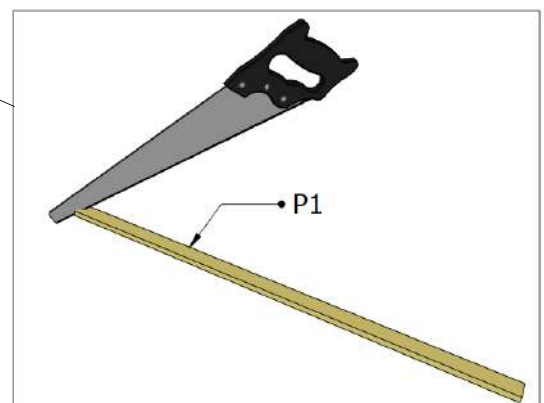
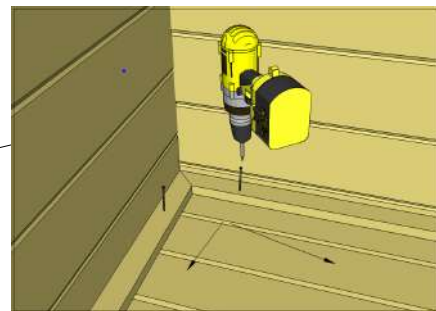
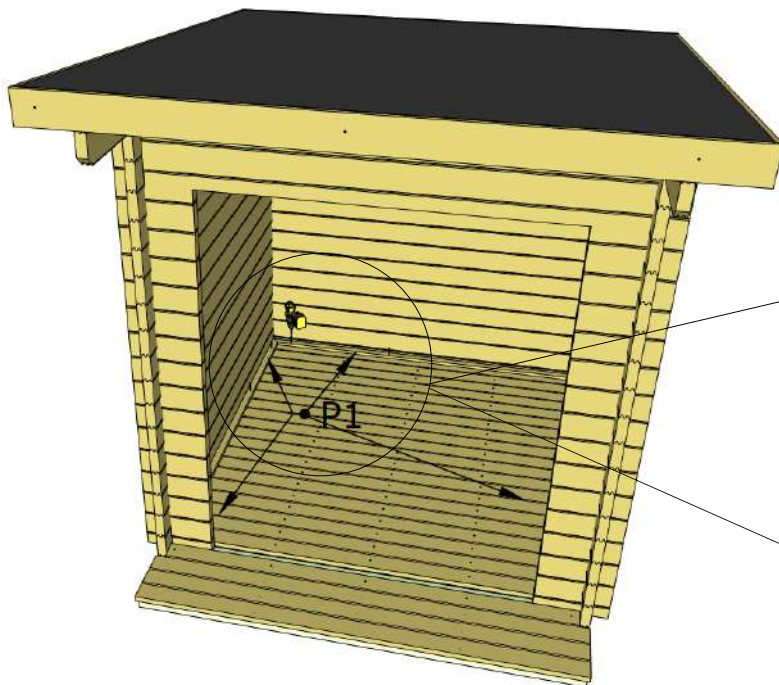
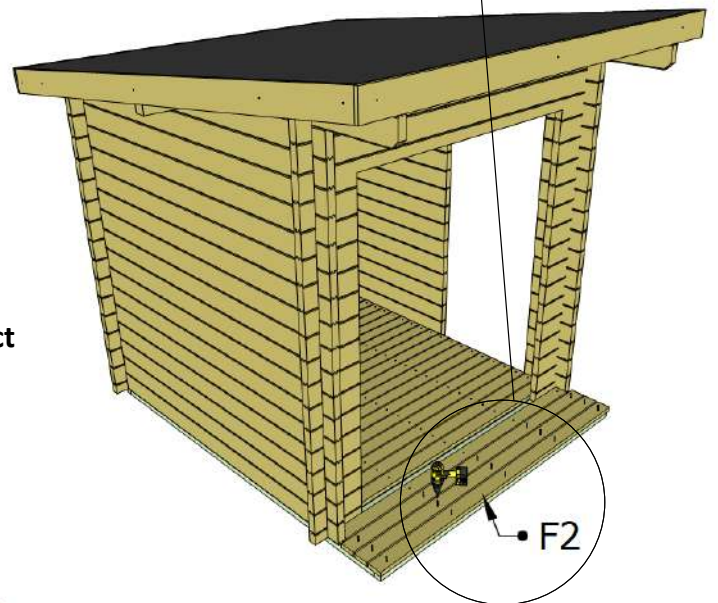
Step 2

- Fasten the frontboard with screws.
- Cut the correct angle and fasten gableboards with screws.



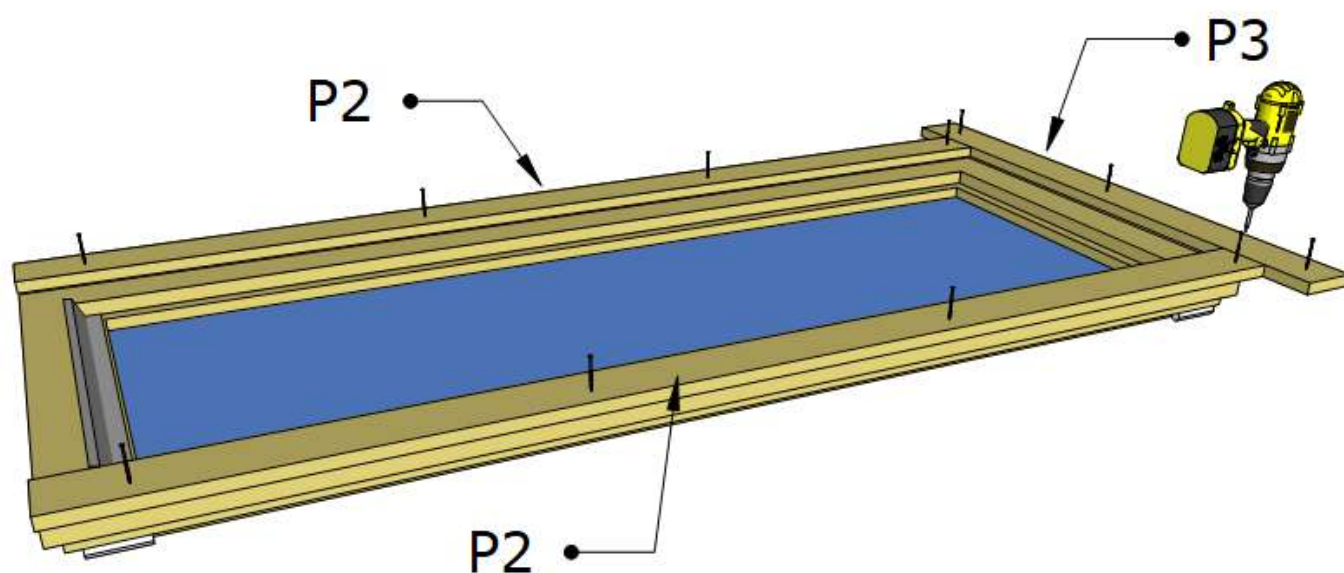
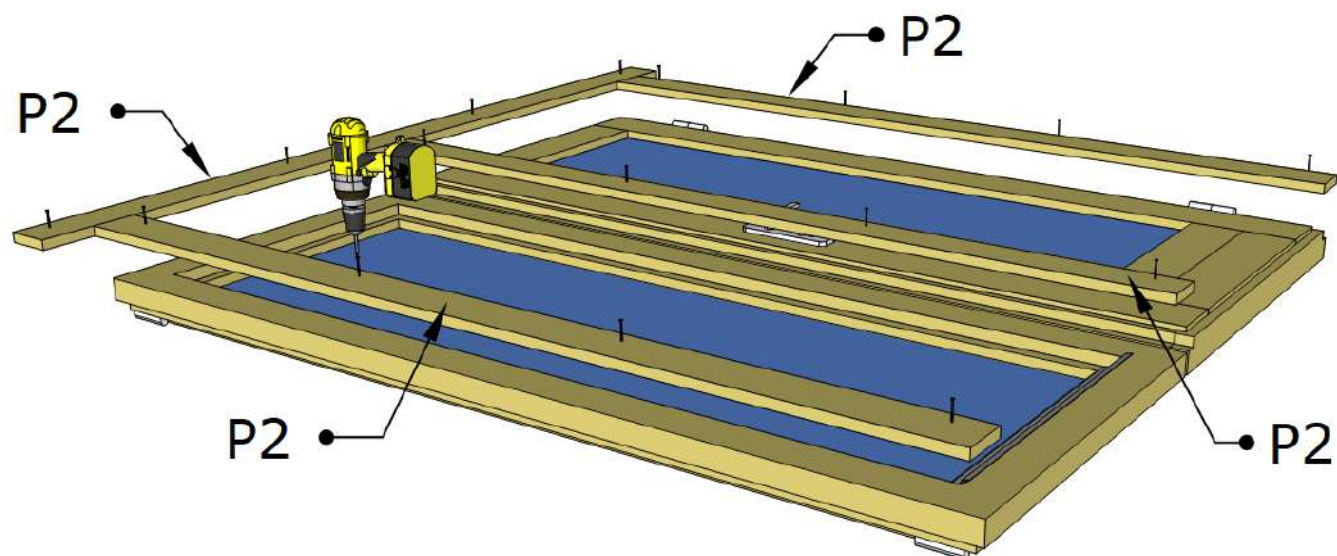


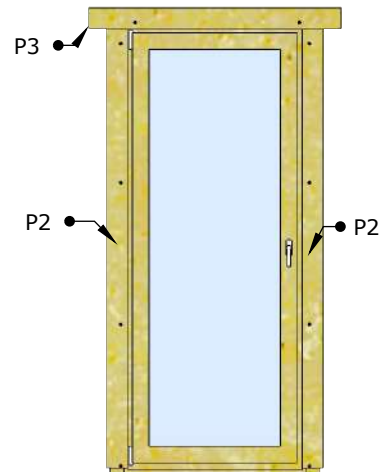
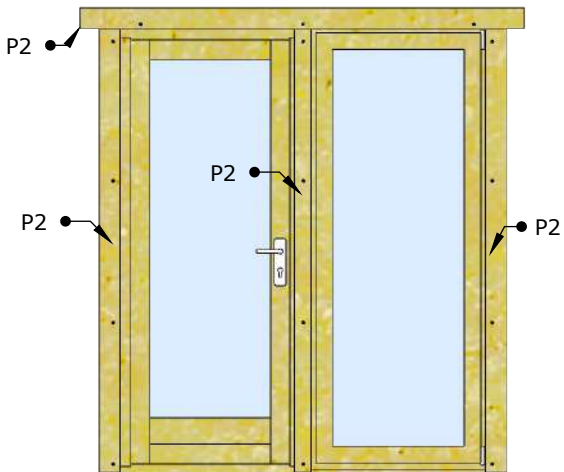
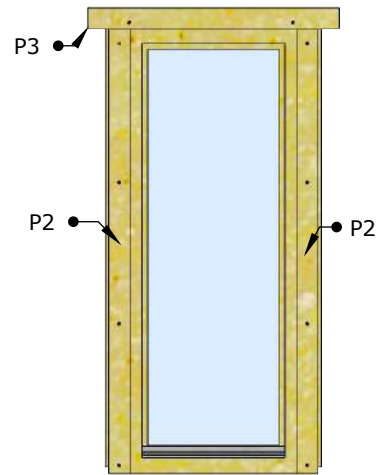
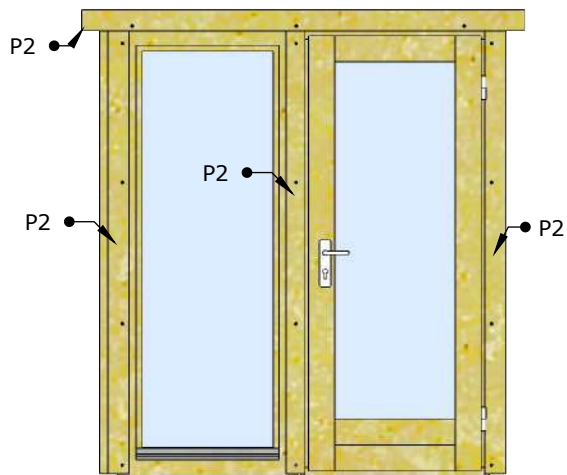
- Fasten the floor / terrace boards with screws.
- Cut the final floor/ terrace board to the correct width.



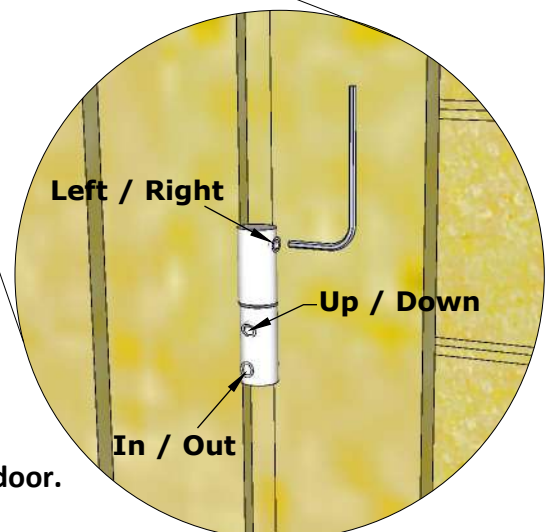
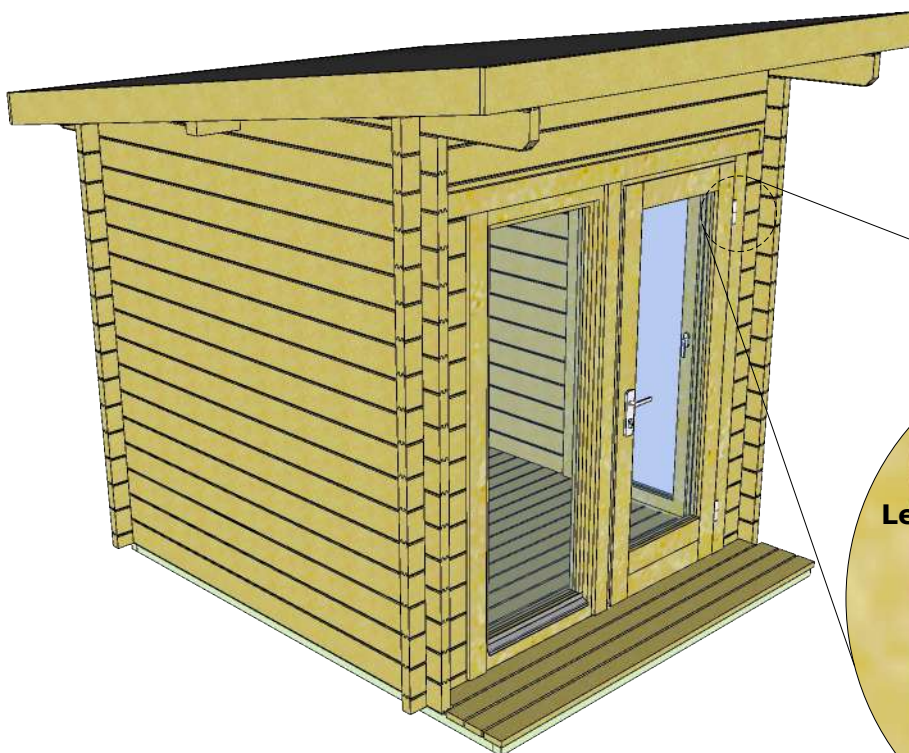
- Cut the floor stripes on right angle and size, then install with screws.

- Slats can only be screwed to the door and window frame and not to the wall.

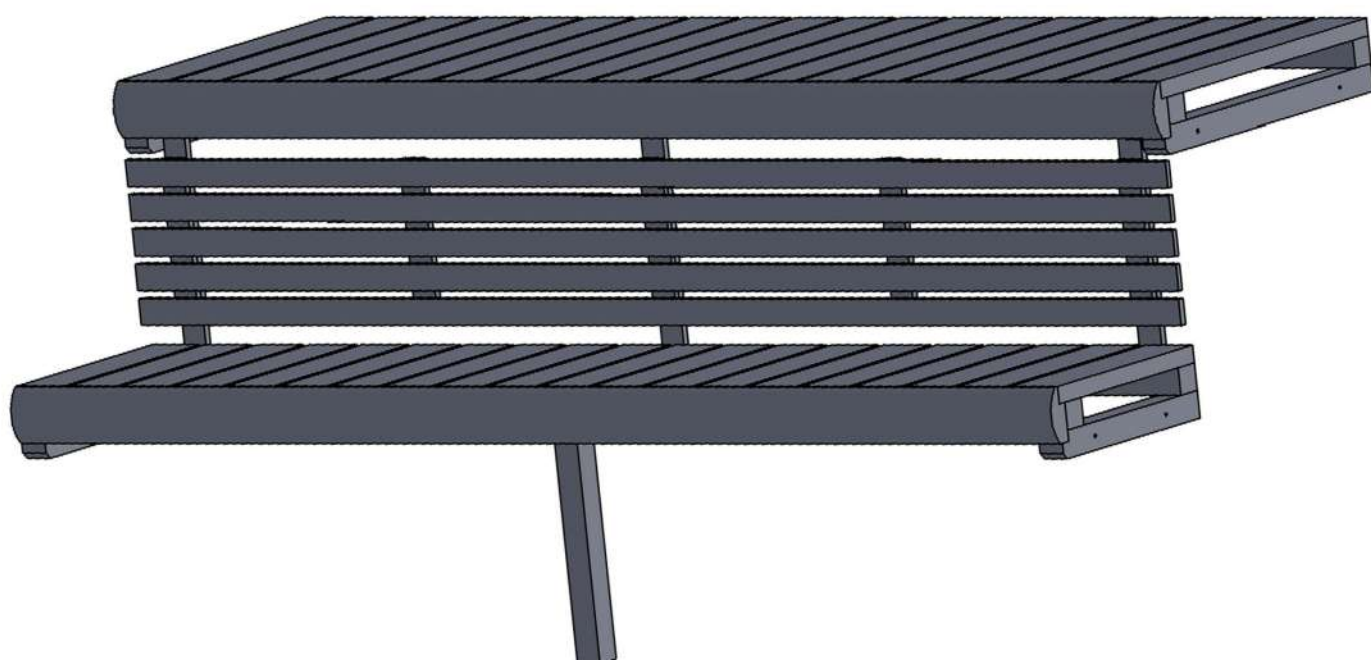




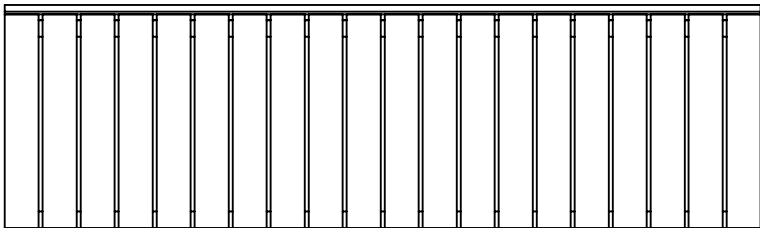
- To fix the door and windows to the house use only slats.
- Slat can only be screwed to the door and window frame and not to the wall.



- Adjust the door.

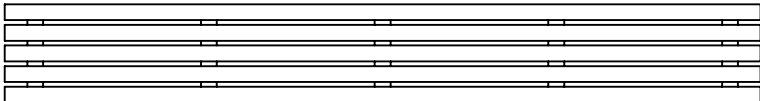


Element 1



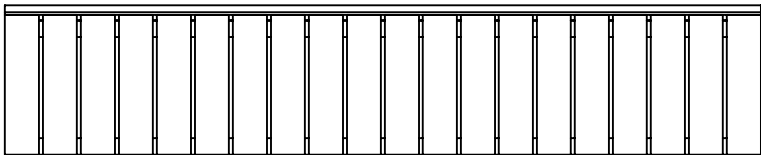
X 1

Element 3



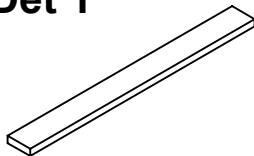
X 2

Element 2



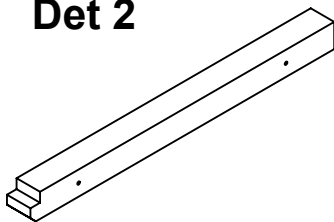
X 1

Det 1



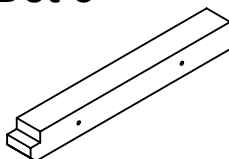
X 3

Det 2



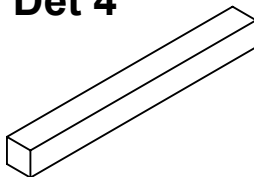
X 2

Det 3



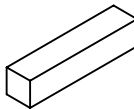
X 2

Det 4

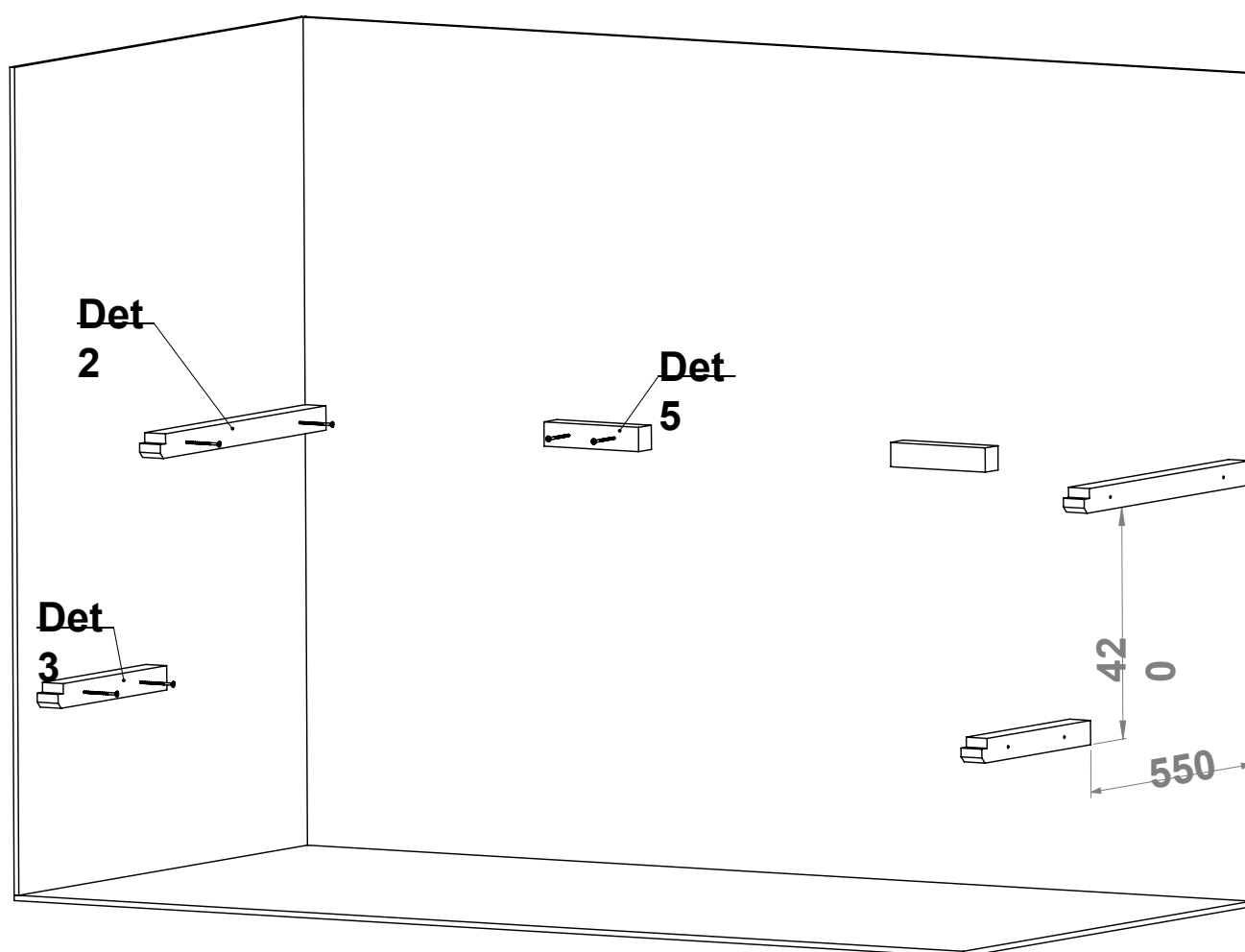
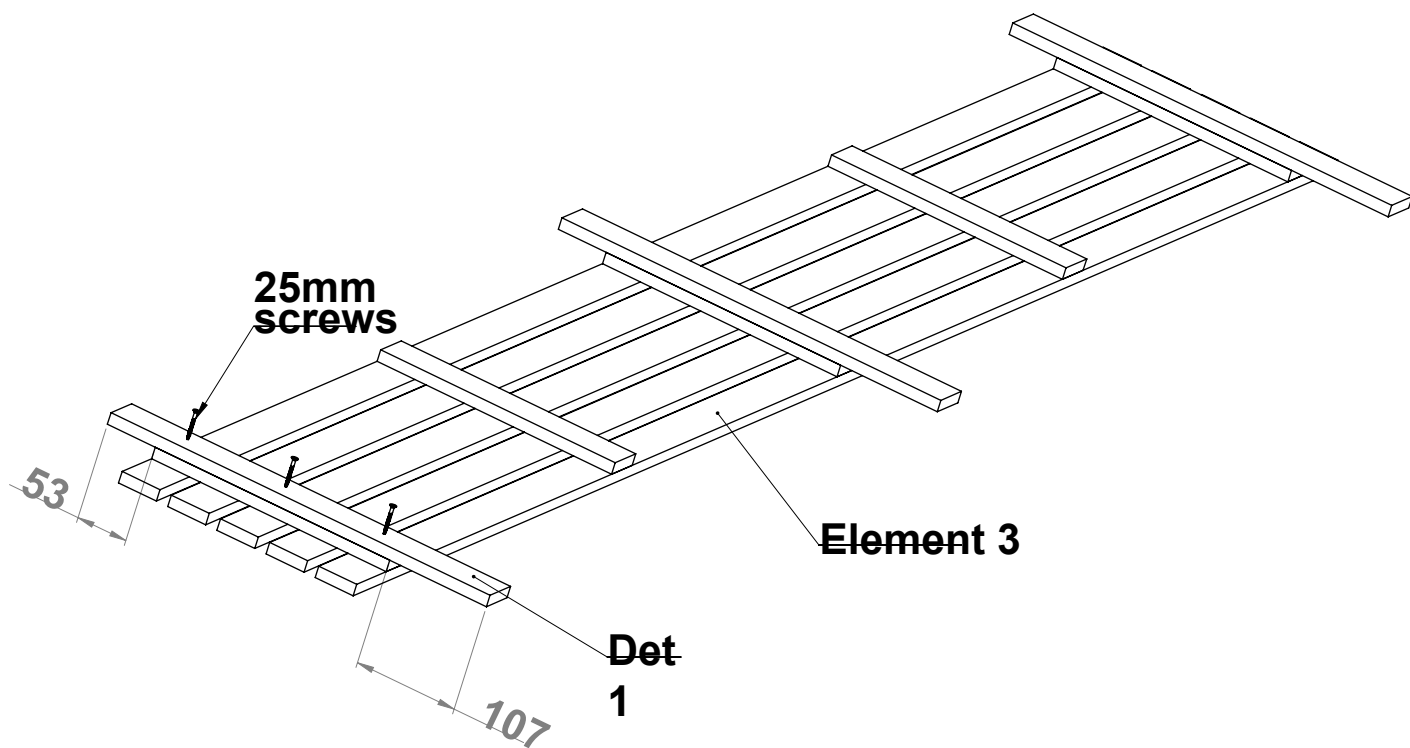


X 1

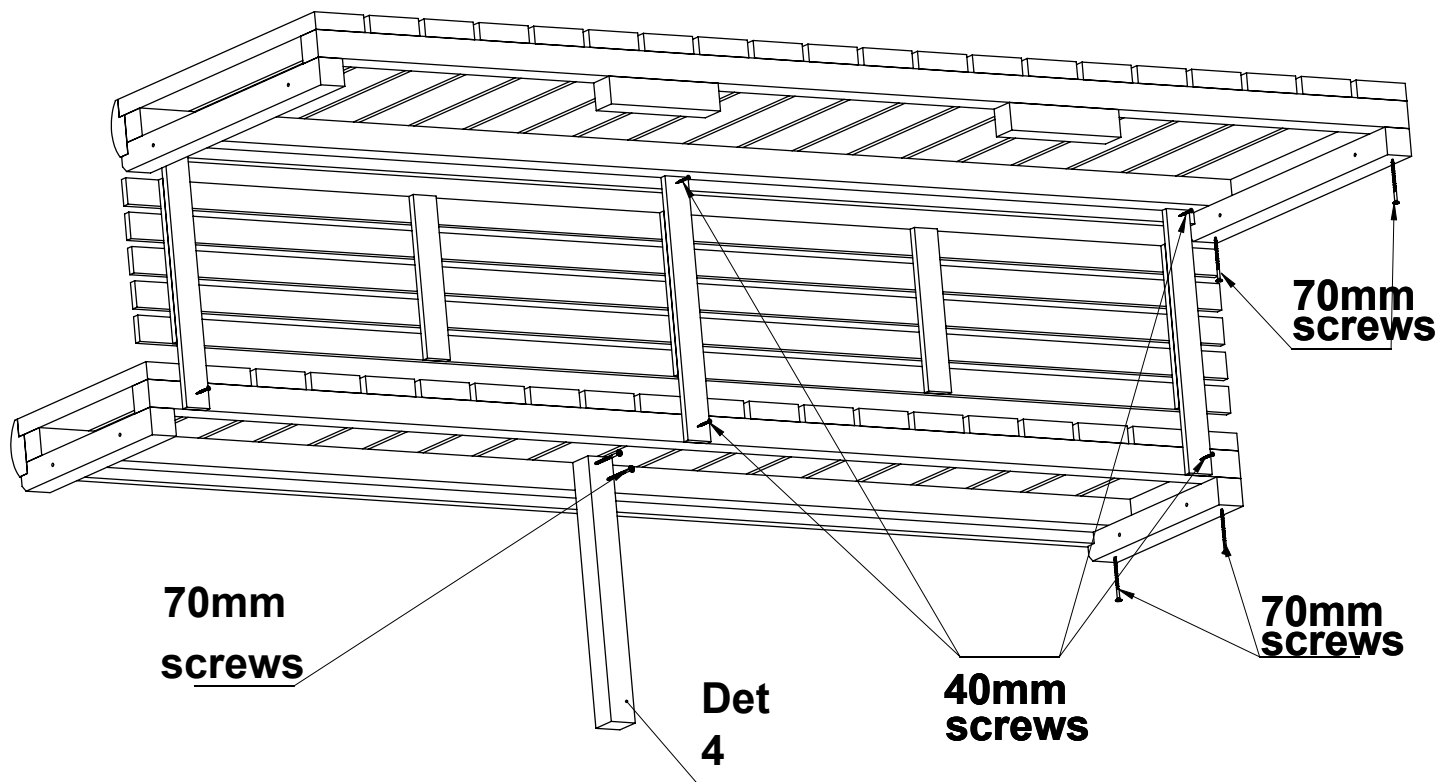
Det 5



X 2



NB Drill the pilot holes
for the screws



**Connect element 3
to the wall**

